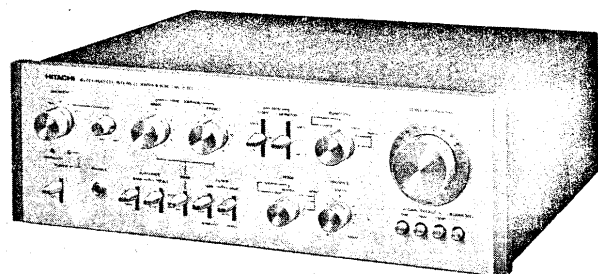


**INTEGRATED AMPLIFIER
 INTEGRIERTER VERSTÄRKER
 AMPLIFICATEUR INTÉGRÉ**

**MODEL
 MODELL
 MODÈLE** **HA-610**



HA-610

**SERVICE MANUAL
 SERVICE ANLEITUNG
 SERVICE MANUAL**

No. 84

1975

SPECIFICATIONS TECHNISCHE DATEN CARACTERISTIQUES TECHNIQUES

Main amplifier

Circuit system. Differential 2-stage, all stage direct coupled emitter-grounded inverted Darlington pure complementary OCL Circuit

Dynamic power. 180W (IHF 8 ohms)

Output . . . 75W/75W (Single channel driven 8 ohms, 1kHz)

100W/100W (Single channel driven 4 ohms, 1kHz)

70W + 70W (Dual channels driven 8 ohms, 1kHz)

90W + 90W (Dual channels driven 4 ohms, 1kHz)

60W + 60W (Dual channels driven 8 ohms, 20Hz-20kHz)

70W + 70W (Dual channels driven 4 ohms, 20Hz-20kHz)

Frequency characteristics 7Hz - 70 kHz (± 0 dB)

Power bandwidth 7Hz - 50kHz (IHF)

Total harmonic distortion

factor (1kHz, 8 ohms load) 0.3% (at rated output)

0.006% (at 1/2 rated output)

Intermodulation distortion 0.3% (at rated output)

factor (70Hz: 7kHz = 4:1) 0.05% (at 1W output)

Damping factor. More than 60 (1kHz, 8 ohms)

Input sensitivity (Impedance) 0.8V (70k ohms)

Output terminals. Speaker terminals:

A-B (4-16 ohms), A + B (8-16 ohms)

Headphone terminals: 4-16 ohms

S/N (IHF, A network) More than 100dB

Pre-amplifier

Circuit system. Equalizer amplifier: Differential 1-stage, 3-stage direct coupled, with FET

Control amplifier: Initial stage FET, NF type

Input sensitivity (Impedance) PHONO-1: 2mV (50k ohms)

PHONO-2: 1.6-6mV (50 k ohms) (variable continuously)

TUNER/AUX-1, 2: 100mV (50k ohms)

TAPE-1/TAPE-2: 100mV (50k ohms)

PHONO max. permissible PHONO-1: 280mV/0.3%
 input (1kHz) PHONO-2: 200 - 750mV/0.3%

Output terminals. TAPE REC OUT (Pin jack):
 (Level/Impedance) 100mV/1k ohms

TAPE REC OUT (DIN): 30mV/80k ohms

PRE OUT: Rating 0.8V/4.7k ohms Max. 6V/4.7k ohms

Frequency characteristics PHONO (RIAA deviation):
 30Hz - 15kHz (± 0.3 dB)

Tone control BASS: ± 10 dB (50Hz, 100Hz, Turnover
 frequency 150Hz, 300Hz)

TREBLE: ± 10 dB (10kHz, 20kHz, Turnover frequency
 3kHz, 6kHz)

Filter LOW: 20Hz (12dB/oct) HIGH: 8kHz (6dB/oct)

Loudness control. +13dB (100Hz)

(Volume - 30dB) +7dB (10kHz)

S/N (IHF, A network) PHONO: 70dB

TUNER, AUX, TAPE: 90dB

Gain selector -5, -10, -20dB, addition possible

Semi-conductors FETs: 4, Transistors: 55, Diodes: 29

Power source AC120V 60Hz or AC220V, 240V 50Hz

Power consumption 350VA or 280W (120V),
 400W (AC220V, 240V)

External dimensions 435(W) x 144(H) x 388(D) mm
 (dimensions from knobs to rear components)

Weight. 12kg

Specifications and designs may be changed without notice for improvement.

Consommation électrique 350VA ou 280W (120V),
400W (Secteur 220V, 240V)
Dimensions extérieures 435(L) × 144(H) × 388(P) mm
(dimensions relevées des boutons de commande aux
éléments arrières)

Poids 12kg
Les caractéristiques techniques et la présentation peuvent être
modifiées sans préavis pour des raisons d'améliorations.

FEATURES MERKMALE CARACTERISTIQUES

By employment of a differential 2-stage/all stage direct coupled pure complementary OCL system using an emitter-grounded inverted Darlington circuit, low distortion has been realized together with high stability.

Precise level control is possible by employment of a 22-contact attenuator variable resistor.

Level setting to match the efficiency of the speakers is possible by means of independent gain selectors of -5/-10/-20dB, used together with an attenuator type volume control and a speaker B level control.

Since level control of the B speaker system can be done from the front of the amplifier, it can easily be compared and matched with the level of the A speaker system.

Since low noise transistors are used in the initial stage differential section, and a high performance FET is the next stage, distortion is low and S/N is high. Max. permissible input is an impressive 280 mVrms (1kHz).

6. Since an input sensitivity control is installed at PHONO-2, it is possible to match the cartridge output. This also allows comparison between the cartridges using PHONO-1.

7. Since a 2-step turnover frequency selector switch is installed for both bass and treble, the tone quality can be adjusted to match the room conditions.

8. A low filter is employed which sharply cuts super-low band vibrations or hum without deteriorating sound quality.

9. When desiring to obtain a flat characteristic irrespective of the position of the tone control, change-over can be done instantaneously. When the defeat mechanism is working, the sound is not passed through the tone control circuit.

10 Hitachi's original electronic protective circuit for speakers and power transistors is built in. Since a muting circuits is provided, shock noise when switching ON and OFF is decreased.

• Durch den Einbau eines rein komplementären OCL-Systems mit Emitter-geerdeter Darlington-Gegentakt-schaltung konnte ein äußerst geringer Klirrfaktor bei hervorragender Stabilität erzielt werden.

• Genaueste Pegelregelung mittels Potentiometer mit 22 Schaltschritten.

• Anpassung des Lautstärkepegels an die Lautsprechercharakteristik durch getrennte Verstärkerregler mit -5/-10/-20dB in Verbindung mit einem Potentiometer und einem Pegelregler für Lautsprecher B.

• Pegelregelung für Lautsprechersystem B an der Verstärker-Frontplatte, daher einfacher Vergleich und gute Anpassung an den Pegel des Lautsprechersystems A.

• Hochleistungstransistoren in der Ausgangsstufe des Differentialteils und ein FET in der nächsten Stufe garantieren geringsten Klirrfaktor und großen Fremdspannungsabstand. Zulässige Eingangsbelastung 280 mV (bei 1 kHz).

• Empfindlichkeitsregler am Eingang PHONO-2

ermöglicht Anpassung an die Ausgangsleistung des Tonabnehmers. Dies gewährleistet auch Vergleichsmöglichkeiten der Tonabnehmer bei gemeinsamer Verwendung mit PHONO-1.

7. Anpassung der Tonqualität an die räumlichen Verhältnisse dank eines zweistufigen Übergangsfrequenz-Wahlschalters für Tiefen und Höhen.

8. Ein Filter für niedere Frequenzen eliminiert Tonbandvibrationen und Brumm ohne Beeinträchtigung der Tonqualität.

9. Sofortumschaltung auf linearen Frequenzgang, unabhängig von der Stellung des Klangreglers, da dabei das Tonmaterial die Klangreglerschaltung umgeht.

10. Ausgerüstet mit elektronischer Schutzschaltung für Lautsprecher und Hochleistungstransistoren, ein besonderes HITACHI Merkmal. Eine Stillabstimmungsschaltung sorgt für reduzierten Stoßpegel beim Ein- und Ausschalten.

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1. En utilisant un double étage différentiel/couplage direct de tous les étages avec système OCL entièrement complémentaire employant un circuit Darlington à inversion de fréquence à émetteur à la masse, on obtient un moindre taux de distorsion avec une stabilité supérieure.
2. Un contrôle de niveau de haute précision est possible grâce au régulateur de tension atténuateur à 22 contacts.
3. Réglage de niveau pour s'accorder sur la puissance des haut-parleurs grâce à des sélecteurs d'amplification indépendants de -5/-10/-20dB, utilisés en parallèle avec une commande de volume du type atténuateur et une commande de niveau de haut-parleur B.
4. Etant donné que le réglage de niveau de l'enceinte B peut être effectuée à l'avant de l'amplificateur, il est aisément comparable et équilibré avec le niveau de l'enceinte A.
5. Etant donné que des transistors faible bruit sont utilisés dans l'étage primaire différentiel et qu'un FET à haute performance est employé dans l'étage suivant, le taux de distorsion est très faible tandis que le rapport signal/bruit est élevé. La puissance maximum admissible se situe confortablement à 280mV efficace (1kHz).
6. Etant donné qu'une commande de sensibilité d'entrée est montée au niveau de PHONO-2, il est possible de s'accorder avec la sortie de cellule. Ceci permet également d'effectuer une comparaison entre les cellules utilisant en même temps PHONO-1.
7. Etant donné qu'un sélecteur de fréquence de transition à deux niveaux est fixé autant pour les graves que les aigus, la qualité sonore peut être ajustée aux conditions de la pièce d'audition.
8. Un filtre basses fréquences est utilisé ce qui permet de nettement couper les vibrations extrêmement basses de bande passante ou le ronflement pouvant altérer la qualité sonore.
9. Lorsqu'on désire obtenir des caractéristiques uniformes sans tenir compte du réglage de commande de tonalités, la commutation peut être effectuée de façon instantanée. Lorsque le mécanisme de renversement est en fonction, les signaux sonores ne passent pas par le circuit de commande de tonalité.
10. Le circuit électronique de protection propre à Hitachi prévu pour les enceintes acoustiques et les transistors de puissance sont deux éléments incorporés. D'autre part, un circuit de réglage silencieux est également prévu pour réduire les bruits de commutation lorsqu'on passe de ON à OFF ou vice et versa.

3 SERVICE POINT WARTUNGSPUNKTE PROBLEMES DE REPARATION

1. Detaching the printed wiring board

(1) Equalizer printed wiring board

Remove the shield plate (A) after detaching the escutcheon and screw ①. Then remove nut ② and bolt ③.

(2) Tone printed wiring board

Remove the escutcheon, then detach nut ④.

(3) Audio printed wiring board

Remove the escutcheon and detach the equalizer printed wiring board. Remove screw ⑤ and screw ⑥, which are fixed to the radiation fins (lower side of the equalizer printed wiring board), and detach shield plate (B). Then, remove the VR from the audio printed wiring board and nut ⑦ and screws ⑧, ⑨ and board fixing screw ⑩.

2. Detaching the output transistor

Detach the transistor after removing the cloth-insu-

lated wire from the wiring clamp and removing the radiation fins.

3. Adjustment of idle current

Adjust VR701 so that the voltage of both terminals of the emitter resistor R725 (0.47_{ohms}) of the output transistor Q711 becomes 23.5mV ± 9.4mV (current value: 50mA ± 20mA). Perform this adjustment approx. 5 minutes after turning the power switch ON. Be careful, if the screw driver touches the shield plate, etc, the power circuit transistor may be damaged.

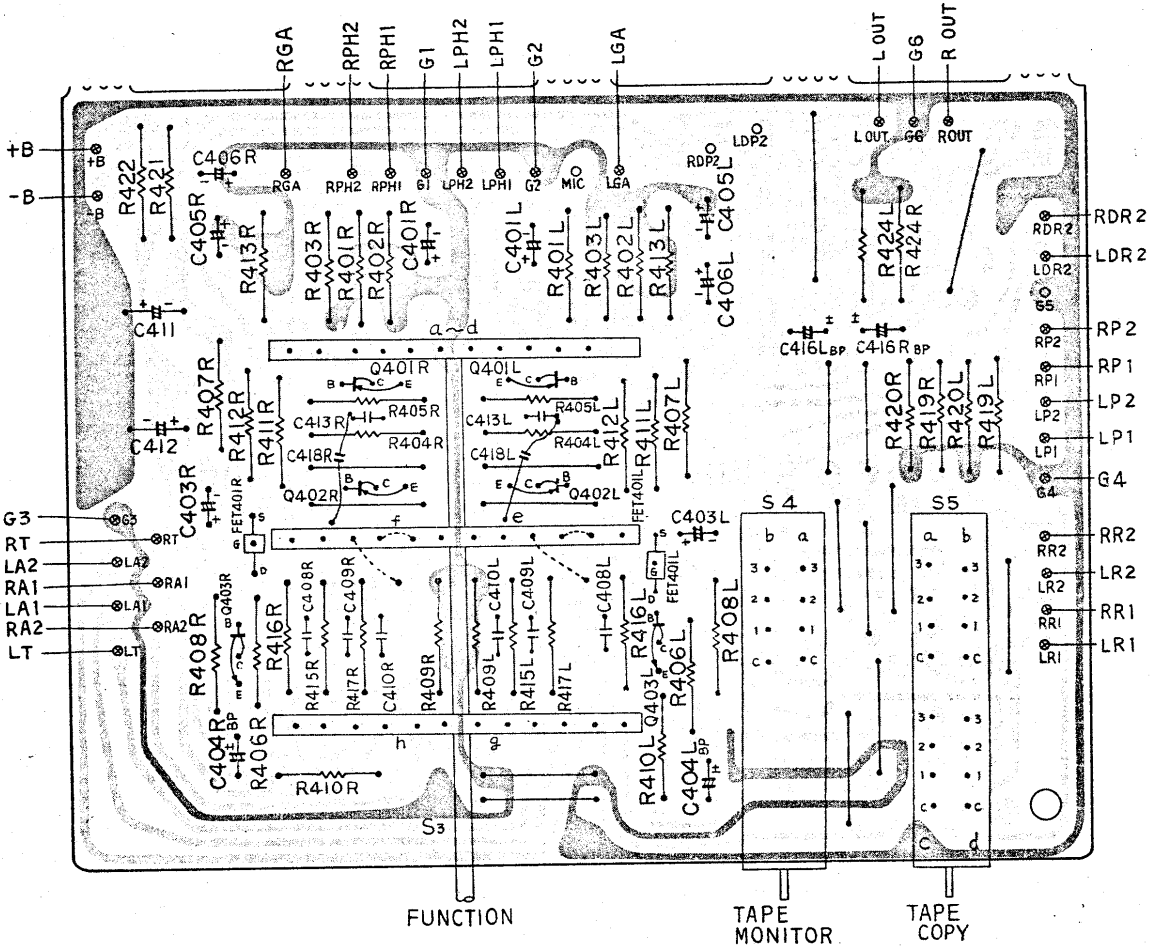
4. How to use a shorting pin-plug

A shorting pin plug is inserted into the input terminal of AUX-1. When unpleasant sound leakage occurs in other modes, insert this shorting pin plug into that input terminal.

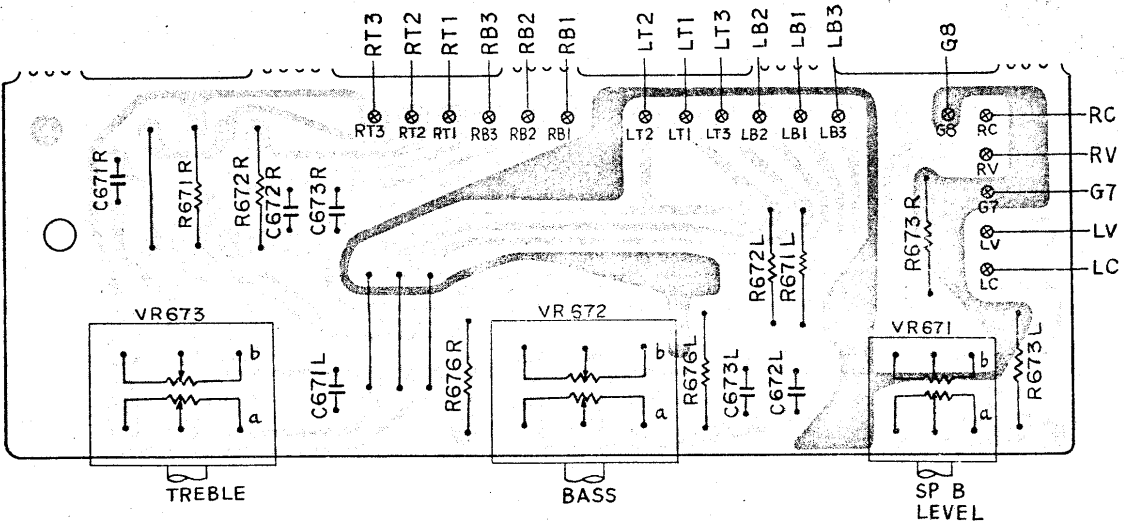


EQUALIZER PRINTED WIRING BOARD

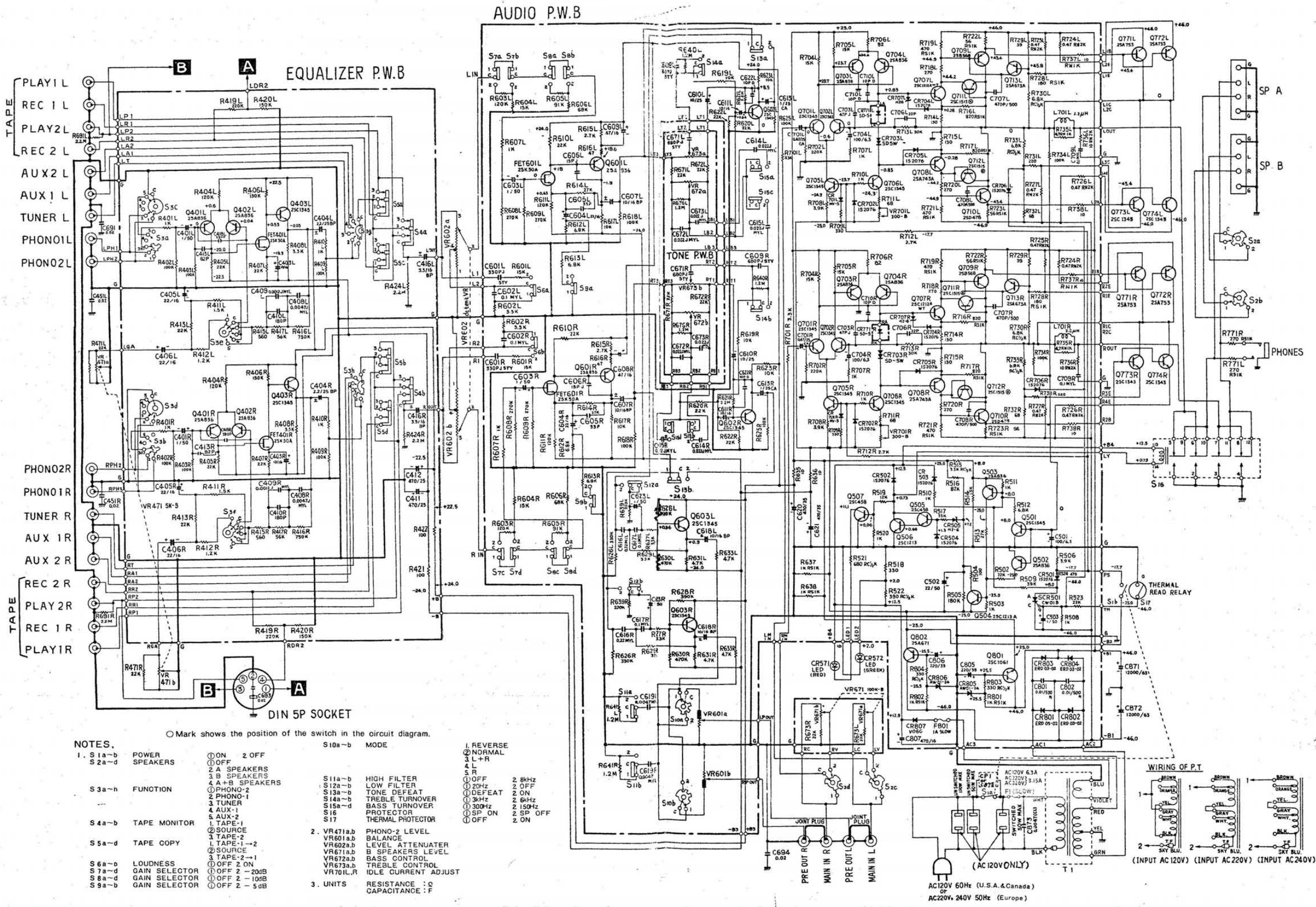
The terminal mark shows the stamp on the printed wiring board.
This mark matches the mark in the circuit diagram.



TONE PRINTED WIRING BOARD



CIRCUIT DIAGRAM SCHEMATIC WIRING CIRCUIT



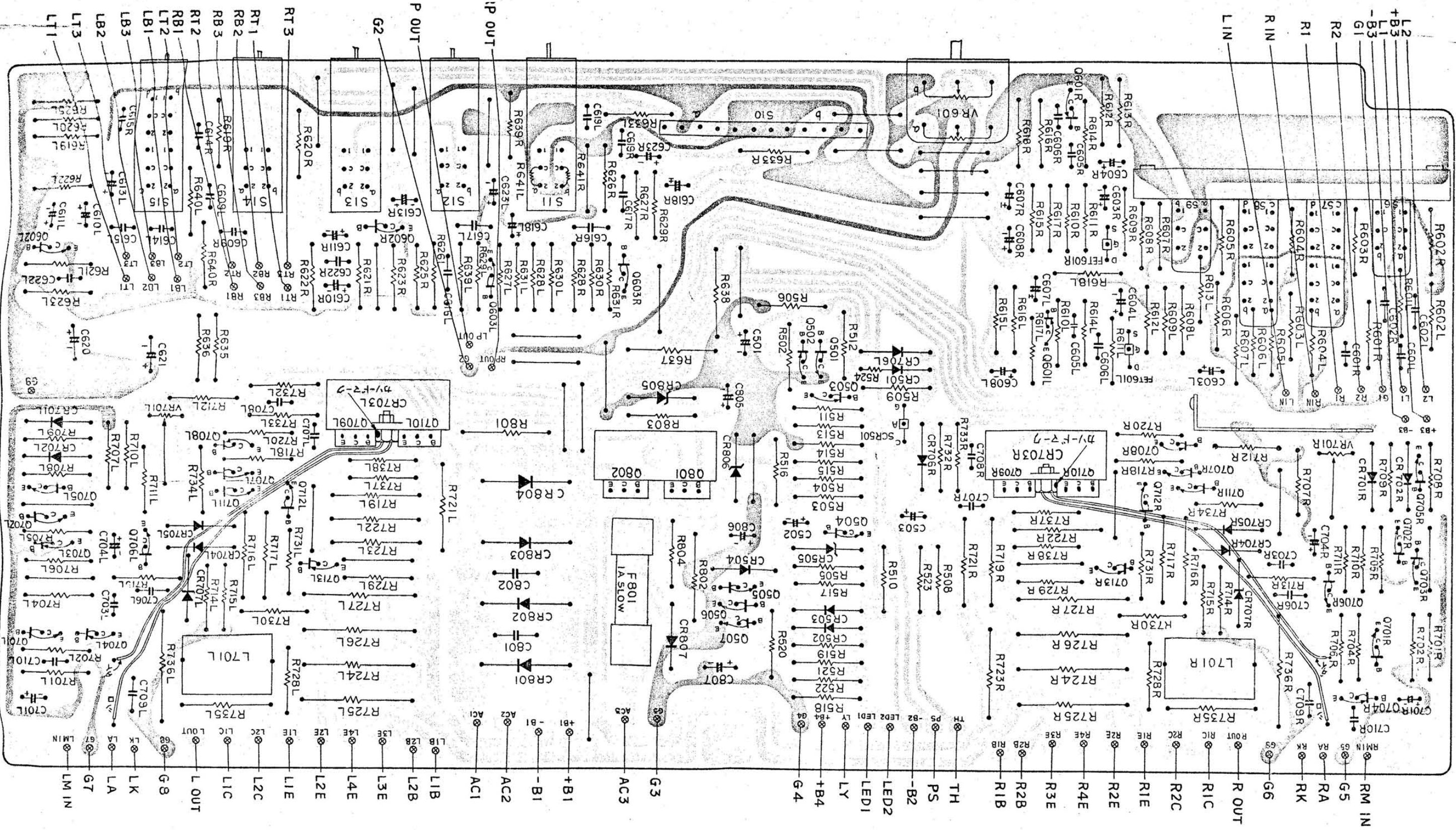
- NOTES.**
- 1. S1a-b POWER SPEAKERS
 - 2. S2a-d SPEAKERS
 - 3. S3a-h FUNCTION
 - 4. S4a-b TAPE MONITOR
 - 5. S5a-d TAPE COPY
 - 6. S6a-d LOUDNESS
 - 7. S7a-d GAIN SELECTOR
 - 8. S8a-d GAIN SELECTOR
 - 9. S9a-b GAIN SELECTOR
- Mark shows the position of the switch in the circuit diagram.
- S10a-b MODE
- ① ON 2 OFF
 - ② OFF
 - 3. 2 A SPEAKERS
 - 4. A+B SPEAKERS
 - ① PHONO-2
 - ② PHONO-1
 - ③ TUNER
 - ④ AUX-1
 - ⑤ AUX-2
 - 1. TAPE-1
 - ② SOURCE
 - 3. TAPE-2
 - ① TAPE-1 → 2
 - ② SOURCE
 - ③ TAPE-2 → 1
 - ① OFF 2 ON
 - ① OFF 2 -20dB
 - ① OFF 2 -10dB
 - ① OFF 2 -5dB
2. VR471a,b PHONO-2 LEVEL BALANCE
- VR601a,b LEVEL ATTENUATOR
- VR602a,b B SPEAKERS LEVEL
- VR671a,b BASS CONTROL
- VR672a,b TREBLE CONTROL
- VR673a,b TREBLE CONTROL
- VR701L,R IDLE CURRENT ADJUST
3. UNITS RESISTANCE : Ω CAPACITANCE : F
- 1. REVERSE
 - ② NORMAL
 - ③ L+R
 - S.R.
 - ① OFF 2 8kHz
 - ② OFF 2 20Hz
 - ① DEFEAT
 - ② 3kHz
 - ③ 6kHz
 - ④ 300Hz
 - ⑤ 150Hz
 - ① SP ON
 - ② SP OFF
 - ③ OFF
 - ④ ON

AC120V 60Hz (U.S.A. & Canada)
 or
 AC220V, 240V 50Hz (Europe)

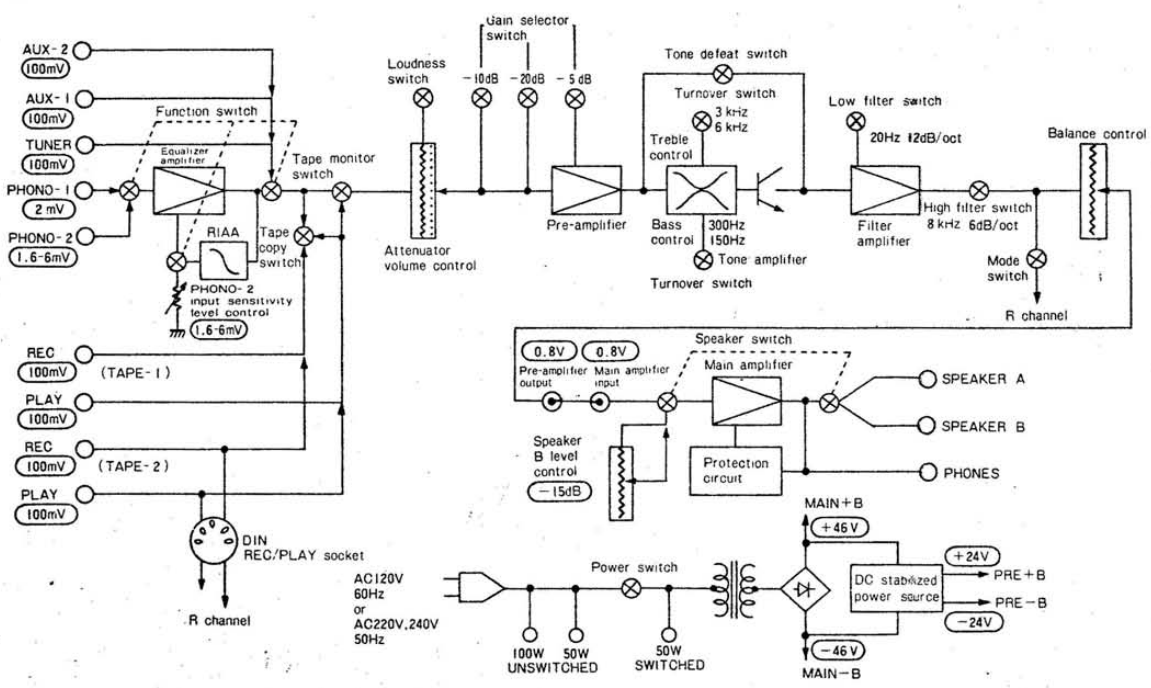
WIRING OF P.T.

(INPUT AC120V) (INPUT AC220V) (INPUT AC240V)

The circuit diagram is subject to change for improvement without notice.



6. BLOCK DIAGRAM / BLOCKSCHEMATA / SCHEMA



This block diagram indicates only R or L channel.

7. REPLACEMENT PARTS LIST / ERSATZTEILLISTE / TABLEAU DES PIÈCES

SYMBOL NO.	STOCK NO.	DESCRIPTION			SYMBOL NO.	STOCK NO.	DESCRIPTION			
CAPACITORS					for AUDIO PRINTED WIRING BOARD					
for EQUALIZER PRINTED WIRING BOARD					C672(L,R)	0275213	Mylar, film	0.022 μ F	$\pm 5\%$	50V
C401(L,R)	0252811	Electrolytic	1 μ F	50V	C673(L,R)	0275213	Mylar, film	0.022 μ F	$\pm 5\%$	50V
C403(L,R)	0252521	Electrolytic	10 μ F	16V	for AUDIO PRINTED WIRING BOARD					
C404(L,R)	0257162	Electrolytic	2.2 μ F	25V	C501	0252231	Electrolytic	100 μ F		6.3V
C405(L,R)	0252522	Electrolytic	22 μ F	16V	C502	0252822	Electrolytic	22 μ F		50V
C406(L,R)	0252522	Electrolytic	22 μ F	16V	C503	0252811	Electrolytic	1 μ F		50V
C408(L,R)	0274415	Mylar, film	4700pF	$\pm 5\%$ 50V	C601(L,R)	0228323	Styrol	330pF	$\pm 5\%$	50V
C409(L,R)	0274231	Mylar, film	1200pF	$\pm 5\%$ 50V	C602(L,R)	0276011	Mylar, film	0.1 μ F	$\pm 10\%$	50V
C410(L,R)	0248730	Ceramic, discal	180pF	$\pm 10\%$ 50V	C603(L,R)	0252811	Electrolytic	1 μ F		50V
C411	0252635	Electrolytic	470 μ F	25V	C604(L,R)	0252522	Electrolytic	22 μ F		16V
C412	0252635	Electrolytic	470 μ F	25V	C605(L,R)	0248712	Styrol	33pF	$\pm 10\%$	50V
C413(L,R)	0248722	Ceramic, discal	82pF	$\pm 10\%$ 50V	C606(L,R)	0248664	Styrol	15pF	$\pm 5\%$	50V
C416(L,R)	0257143	Electrolytic	3.3 μ F	16V	C607(L,R)	0257145	Electrolytic	10 μ F		16V
C418(L,R)	0248736	Ceramic, discal	330pF	$\pm 10\%$ 50V	C608(L,R)	0252525	Electrolytic	47 μ F		16V
for TONE PRINTED WIRING BOARD					C609(L,R)	0228331	Styrol	680pF	$\pm 5\%$	50V
C671(L,R)	0228331	Styrol	680pF	$\pm 5\%$ 50V	C610(L,R)	0252621	Electrolytic	10 μ F		25V
					C611(L,R)	0252521	Electrolytic	10 μ F		16V
					C613(L,R)	0251927	Aluminum Solid	1 μ F		25V
					C614(L,R)	0275213	Mylar, film	0.022 μ F	$\pm 5\%$	50V
					C615(L,R)	0275213	Mylar, film	0.022 μ F	$\pm 5\%$	50V
					C616(L,R)	0276013	Mylar, film	0.22 μ F	$\pm 10\%$	50V
					C617(L,R)	0276011	Mylar, film	0.1 μ F	$\pm 10\%$	50V
					C618(L,R)	G257145	Electrolytic	10 μ F		16V
					C619(L,R)	0274315	Mylar, film	4700pF	$\pm 10\%$	50V

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SYMBOL NO.	STOCK NO.	DESCRIPTION		
C620	0252735	Electrolytic	470 μ F	35V
C621	0252735	Electrolytic	470 μ F	35V
C622(L,R)	0248650	Ceramic, discal	10pF ± 0.5 pF	50V
C623(L,R)	0252811	Electrolytic	1 μ F	50V
C701(L,R)	0251925	Aluminum Solid	0.47 μ F	25V
C703(L,R)	0248676	Ceramic, discal	47pF $\pm 5\%$	50V
C704(L,R)	0252231	Electrolytic	100 μ F	6.3V
C706(L,R)	0248708	Ceramic, discal	22pF $\pm 10\%$	50V
C707(L,R)	0243449	Ceramic, discal	470pF $\pm 10\%$	500V
C708(L,R)	0243449	Ceramic, discal	470pF $\pm 10\%$	500V
C709(L,R)	0276011	Mylar, film	0.1 μ F $\pm 10\%$	50V
C710(L,R)	0248650	Ceramic, discal	10pF ± 0.5 pF	50V
C801	0245408	Ceramic, discal	0.01 μ F $\pm 20\%$	500V
C802	0245408	Ceramic, discal	0.01 μ F $\pm 20\%$	500V
C805	0252732	Electrolytic	220 μ F	35V
C806	0252732	Electrolytic	220 μ F	35V
C807	0252535	Electrolytic	470 μ F	16V

for CHASSIS ASSEMBLY

C451(L,R)	0245018	Ceramic, discal	0.02 μ F $\begin{matrix} +80\% \\ -20\% \end{matrix}$	25V
C691	0245018	Ceramic, discal	0.02 μ F $\begin{matrix} +80\% \\ -20\% \end{matrix}$	25V
C693	0245018	Ceramic, discal	0.02 μ F $\begin{matrix} +80\% \\ -20\% \end{matrix}$	25V
C694	0245018	Ceramic, discal	0.02 μ F $\begin{matrix} +80\% \\ -20\% \end{matrix}$	25V
C871	0250633	Electrolytic	12000 μ F	63V
C872	0250633	Electrolytic	12000 μ F	63V
C873	0243875	Ceramic, discal	4700pF $\pm 20\%$	250V (for U.K. Europe)
C873	0243873	Ceramic, discal	4700pF $\begin{matrix} +80\% \\ -20\% \end{matrix}$	150V (for Canada)
C875	0243876	Ceramic, discal	0.01 μ F $\pm 10\%$	250V (for Canada)

RESISTORS

for EQUALIZER PRINTED WIRING BOARD

R401(L,R)	0114161	Carbon film	1k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R402(L,R)	0114281	Carbon film	100k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R403(L,R)	0114281	Carbon film	100k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R404(L,R)	0114283	Carbon film	120k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R405(L,R)	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R406(L,R)	0114285	Carbon film	150k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R407(L,R)	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R408(L,R)	0114173	Carbon film	3.3k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R409(L,R)	0114281	Carbon film	100k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R410(L,R)	0114161	Carbon film	1k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R411(L,R)	0114165	Carbon film	1.5k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P

SYMBOL NO.	STOCK NO.	DESCRIPTION		
R412(L,R)	0114163	Carbon film	1.2k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R413(L,R)	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R415(L,R)	0114149	Carbon film	560 Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R416(L,R)	0114302	Carbon film	750k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R417(L,R)	0114219	Carbon film	56k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R419(L,R)	0114289	Carbon film	220k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R420(L,R)	0114285	Carbon film	150k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R421	0134361	Composition	100 Ω $\pm 10\%$	RC $\frac{1}{2}$ GF
R422	0134361	Composition	100 Ω $\pm 10\%$	RC $\frac{1}{2}$ GF
R424(L,R)	0114319	Carbon film	2.2M Ω $\pm 5\%$	SRD $\frac{1}{4}$ P

for TONE PRINTED WIRING BOARD

R671(L,R)	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R672(L,R)	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R673(L,R)	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R676(L,R)	0114313	Carbon film	1.2M Ω $\pm 5\%$	SRD $\frac{1}{4}$ P

for AUDIO PRINTED WIRING BOARD

R502	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R503	0114161	Carbon film	1k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R504	0114131	Carbon film	100 Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R505	0114287	Carbon film	180k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R506	0114175	Carbon film	3.9k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R508	0114161	Carbon film	1k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R509	0114215	Carbon film	39k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R510	0114161	Carbon film	1k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R511	0114161	Carbon film	1k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R512	0114181	Carbon film	6.8k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R513	0114211	Carbon film	27k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R514	0114165	Carbon film	1.5k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R515	0134379	Composition	3.3k Ω $\pm 10\%$	RC $\frac{1}{2}$ GF
R516	0114223	Carbon film	82k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R517	0114213	Carbon film	33k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R518	0114143	Carbon film	330 Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R519	0114203	Carbon film	12k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R520	0114161	Carbon film	1k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R521	0134371	Composition	680 Ω $\pm 10\%$	RC $\frac{1}{2}$ GF
R522	0134368	Composition	390 Ω $\pm 10\%$	RC $\frac{1}{2}$ GF
R523	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R524	0134369	Composition	470 Ω $\pm 10\%$	RC $\frac{1}{2}$ GF

R601(L,R)	0114205	Carbon film	15k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R602(L,R)	0114173	Carbon film	3.3k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R603(L,R)	0114283	Carbon film	120k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R604(L,R)	0114205	Carbon film	15k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R605(L,R)	0114224	Carbon film	91k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R606(L,R)	0114221	Carbon film	68k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R607(L,R)	0114161	Carbon film	1k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R608(L,R)	0114291	Carbon film	270k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R609(L,R)	0114291	Carbon film	270k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R610(L,R)	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R611(L,R)	0114283	Carbon film	120k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R612(L,R)	0114181	Carbon film	6.8k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R613(L,R)	0114181	Carbon film	6.8k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R614(L,R)	0114211	Carbon film	27k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R615(L,R)	0114171	Carbon film	2.7k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R616(L,R)	0114057	Carbon film	47 Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R617(L,R)	0114201	Carbon film	10k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R618(L,R)	0114281	Carbon film	100k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R619(L,R)	0114201	Carbon film	10k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R620(L,R)	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R621(L,R)	0114319	Carbon film	2.2M Ω $\pm 5\%$	SRD $\frac{1}{4}$ P
R622(L,R)	0114209	Carbon film	22k Ω $\pm 5\%$	SRD $\frac{1}{4}$ P

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SYMBOL NO.	STOCK NO.	DESCRIPTION			
R623(L,R)	0114201	Carbon film	10k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R625(L,R)	0114281	Carbon film	100k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R626(L,R)	0114293	Carbon film	330k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R627(L,R)	0114173	Carbon film	3.3k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R628(L,R)	0114295	Carbon film	390k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R629(L,R)	0114213	Carbon film	33k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R630(L,R)	0114297	Carbon film	470k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R631(L,R)	0114177	Carbon film	4.7k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R633(L,R)	0114177	Carbon film	4.7k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R635	0114041	Carbon film	10 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R636	0114041	Carbon film	10 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R637	0119441	Metal, oxide	1k Ω	$\pm 10\%$	RS 1B
R638	0119441	Metal, oxide	1k Ω	$\pm 10\%$	RS 1B
R639(L,R)	0114289	Carbon film	220k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R640(L,R)	0114313	Carbon film	1.2M Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R641(L,R)	0114313	Carbon film	1.2M Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R701(L,R)	0114173	Carbon film	3.3k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R702(L,R)	0114289	Carbon film	220k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R704(L,R)	0114205	Carbon film	15k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R705(L,R)	0114205	Carbon film	15k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R706(L,R)	0114063	Carbon film	82 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R707(L,R)	0114161	Carbon film	1k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R708(L,R)	0114175	Carbon film	3.9k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R709(L,R)	0114143	Carbon film	330 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R710(L,R)	0114161	Carbon film	1k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R711(L,R)	0114061	Carbon film	68 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R712(L,R)	0114171	Carbon film	2.7k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R713(L,R)	0114212	Carbon film	30k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R714(L,R)	0114134	Carbon film	130 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R715(L,R)	0114134	Carbon film	130 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R716(L,R)	0119432	Metal, oxide	820 Ω	$\pm 10\%$	RS 1B
R717(L,R)	0119432	Metal, oxide	820 Ω	$\pm 10\%$	RS 1B
R718(L,R)	0114141	Carbon film	270 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R719(L,R)	0119429	Metal, oxide	470 Ω	$\pm 10\%$	RS 1B
R720(L,R)	0114141	Carbon film	270 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R721(L,R)	0119429	Metal, oxide	470 Ω	$\pm 10\%$	RS 1B
R722(L,R)	0119410	Metal, oxide	56 Ω	$\pm 10\%$	RS 1B
R723(L,R)	0119410	Metal, oxide	56 Ω	$\pm 10\%$	RS 1B
R724(L,R)	0119127	Metal	0.47 Ω	$\pm 10\%$	RN2B
R725(L,R)	0119127	Metal	0.47 Ω	$\pm 10\%$	RN2B
R726(L,R)	0119127	Metal	0.47 Ω	$\pm 10\%$	RN2B
R727(L,R)	0119127	Metal	0.47 Ω	$\pm 10\%$	RN2B
R728(L,R)	0119424	Metal, oxide	180 Ω	$\pm 10\%$	RS 1B
R729(L,R)	0114055	Carbon film	39 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R730(L,R)	0134383	Composition	6.8k Ω	$\pm 10\%$	RC $\frac{1}{2}$ GF
R731(L,R)	0114139	Carbon film	220 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R732(L,R)	0114061	Carbon film	68 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R733(L,R)	0134383	Composition	6.8k Ω	$\pm 10\%$	RC $\frac{1}{2}$ GF
R734(L,R)	0114281	Carbon film	100k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R735(L,R)	0119029	Metal	4.7 Ω	$\pm 10\%$	RN1B
R736(L,R)	0119151	Metal	10 Ω	$\pm 10\%$	RN2B
R737(L,R)	0119041	Metal	10 Ω	$\pm 10\%$	RN1B
R738(L,R)	0114041	Carbon film	10 Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R801	0119441	Metal, oxide	1k Ω	$\pm 10\%$	RS 1B
R802	0119441	Metal, oxide	1k Ω	$\pm 10\%$	RS 1B
R803	0134367	Composition	330 Ω	$\pm 10\%$	RC $\frac{1}{2}$ GF
R804	0134367	Composition	330 Ω	$\pm 10\%$	RC $\frac{1}{2}$ GF

for CHASSIS ASSEMBLY

R471(L,R)	0114209	Carbon film	22k Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R691(L,R)	0114319	Carbon film	2.2M Ω	$\pm 5\%$	SRD $\frac{1}{4}$ P
R771(L,R)	0119426	Metal, oxide	270 Ω	$\pm 10\%$	RD1PA

SYMBOL NO.	STOCK NO.	DESCRIPTION
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TRANSISTORS

for EQUALIZER PRINTED WIRING BOARD

FET401(L,R)	2327833	2SK30A (Y)
Q401(L,R)	2327743	2SA836 (E)
Q402(L,R)	2327743	2SA836 (E)
Q403(L,R)	2327364	2SC1345 (F)

for AUDIO PRINTED WIRING BOARD

FET601(L,R)	2327833	2SK30A (Y)
Q501	2327363	2SC1345 (E)
Q502	2327742	2SA836 (D)
Q503	2327742	2SA836 (D)
Q504	2327293	2SC1213A (C)
Q505	2320063	2SC458 (C)
Q506	2327333	2SC1213 (C)
Q507	2320063	2SC458 (C)
Q601(L,R)	2327743	2SA836 (E)
Q602(L,R)	2327363	2SC1345 (E)
Q603(L,R)	2327363	2SC1345 (E)
Q701(L,R)	2327364	2SC1345 (F)
Q702(L,R)	2327364	2SC1345 (F)
Q703(L,R)	2327742	2SA836 (D)
Q704(L,R)	2327742	2SA836 (D)
Q705(L,R)	2327363	2SC1345 (E)
Q706(L,R)	2327363	2SC1345 (E)
Q707(L,R)	2327607	2SC1212AWT (C)
Q708(L,R)	2327393	2SA743A (C)
Q709(L,R)	2327792	2SB568 (C)
Q710(L,R)	2327802	2SD478 (C)
Q711(L,R)	2327751	2SC1515 (K)
Q712(L,R)	2327751	2SC1515 (K)
Q713(L,R)	2327283	2SA673A (C)
Q801	2327153	2SC1061 (C)
Q802	2327676	2SA671 (C)

for CHASSIS ASSEMBLY

Q771(L,R)	2327622	2SA753 (B)
Q772(L,R)	2327622	2SA753 (B)
Q773(L,R)	2327612	2SC1343 (B)
Q774(L,R)	2327612	2SC1343 (B)

DIODES

for AUDIO PRINTED WIRING BOARD

CR501	2337011	1S2076
CR502	2337011	1S2076
CR503	2337011	1S2076
CR504	2337011	1S2076
CR505	2337123	HZ-6 (C)
CR701(L,R)	2347041	MV-5
CR702(L,R)	2337011	1S2076
CR703(L,R)	2337301	SD-5W
CR704(L,R)	2337011	1S2076
CR705(L,R)	2337011	1S2076
CR706(L,R)	2337011	1S2076
CR707(L,R)	2337123	HZ-6 (C)

MODEL HA-610 SERVICE MANUAL
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SYMBOL NO.	STOCK NO.	DESCRIPTION
CR801	2337251	ERD 03-02
CR802	2337251	ERD 03-02
CR803	2337251	ERD 03-02
CR804	2337251	ERD 03-02
CR805	2327073	AW 01-24
CR806	2327073	AW 01-24
CR807	2327041	VO6C
SCR501	2337091	CW01B
for CHASSIS ASSEMBLY		
CR571	2337233	LED (RED)
CR572	2337232	LED (GREEN)
CR771(L,R)	2347062	SD-5
VARIABLE RESISTORS		
for TONE PRINTED WIRING BOARD		
VR671	0151861	100k Ω -(B) B SPEAKER LEVEL adj.
VR672	0156152	200k Ω -(B) BASS
VR673	0156152	200k Ω -(B) TREBLE
for AUDIO PRINTED WIRING BOARD		
VR601	0156142	100k Ω -(MN) BALANCE
VR701(L,R)	0151256	300 Ω -(B) Idle current adj.
for CHASSIS ASSEMBLY		
VR471	0151871	5k Ω -(B) PHONO 2 LEVEL CONTROL
VR602	0159091	Attenuator volume
COILS		
L701(L,R)	2227142	Audio trap coil (2.2 μ H)
MISCELLANEOUS		
	2505254	Equalizer printed wiring board assembly
	2505255	Tone printed wiring board assembly
	2505261	Audio printed wiring board assembly (for Europe & U.K.)
	2505262	Audio printed wiring board assembly (for Canada)
S1	2637693	Switch-power switch
S2	2617541	Switch-rotary switch
S3	2617551	Switch-rotary switch (for function sw.)
S4	2627111	Switch-lever switch (for tape monitor sw.)
S5	2627121	Switch-lever switch (for tape copy sw.)
S6-9	2637671	Switch-push switch (for loudness & gain selector sw.)
S10	2617561	Switch-rotary switch (for mode sw.)
S11-14	2627131	Switch-lever switch (for turnover & filter sw.)
S15	2627141	Switch-lever switch (for tone defeat sw.)
S16	2647071	Relay
S17	2647052	Thermal lead switch
CP1	0269015	Spark killer (for U.K.& Europe)

SYMBOL NO.	STOCK NO.	DESCRIPTION
F801	2727083	Fuse-wired in fuse (1A, 125V SLOW)(UL)
	4368861	Washer -13.2 ϕ washer
	3914611	Washer -13.5 ϕ washer
	2677234	Jack-headphone jack
	4090092	Screw-earth screw
	4387281	AC bush plate (for Canada)
	4387283	AC bush plate (for U.K. & Europe)
	0043793	Bushing (for AC power cord) (for Canada)
	3913001	Bushing (for AC power cord) (for Europe)
	3913005	Bushing (for AC power cord) (for U.K.)
	3920381	Cover-AC socket cover (for U.K. & Europe)
	2657281	Socket-AC socket (for Canada)
	2748441	AC power cord (for Canada)
	2748511	AC power cord (for Europe)
	2747732	AC power cord (for U.K.)
	2687622	4P US pin jack
	2687632	6P US pin jack
	2687642	8P US pin jack
	0541358	Socket-DIN 5P socket
	2667201	Joint plug
	2687701	Terminal-4P speaker terminal
	4567411	Screw-3 ϕ x6 CT bind screw
	4567414	Screw-3 ϕ x12 CT bind screw
	4567453	Screw-3 ϕ x10 CT bind screw
	4567433	Screw-3 ϕ x10 CT bind screw
for FINAL ASSEMBLY		
	3243662	Escutcheon
	3282801	Knob-Gain selector & Loudness knob
	3283021	Knob plate
	3283162	Knob-Level attenuator knob
	3283041	Knob-Speaker/Bass/Treble/Function knob
	3283031	Knob-Mode/Balance knob
	3282661	Knob-B speaker level knob
	3282981	Knob-Lever knob
	3916411	Leg
	4353141	Washer-4.5 ϕ washer
	4374051	Washer-4.3 ϕ washer
	4388742	Cover assembly
	2667161	Short pin plug
	4567421	Screw-4 ϕ x6 CT bind screw
	4567412	Screw-3 ϕ x8 CT bind screw
	4567413	Screw-3 ϕ x10 CT bind screw
	4567411	Screw-3 ϕ x6 CT bind screw
for DIAL MECHANISM ASSEMBLY		
	3920731	Bushing (for power transistor)
	2657181	Transistor socket
	2687691	2P terminal board
	4770255	4 ϕ washer with nut
	4790096	Washer-3.2 ϕ washer
	2218061	Power transformer
	2727181	Fuse holder
T1	2727196	Fuse-fuse (3.15A 250V) (for U.K. & Europe)
F1		
F1	2727392	Fuse-wired in fuse (6.3A 125V) (for Canada)
	2687311	6P terminal board
	4567411	Screw-3 ϕ x6 CT bind screw
	4567441	Screw-4 ϕ x6 CT bind screw
	4567421	Screw-4 ϕ x6 CT bind screw
	4567423	Screw-4 ϕ x10 CT bind screw

INTEGRATED AMPLIFIER
MODEL HA-610
SERVICE MANUAL
SUPPLEMENT
**EXPLANATION OF THE
NEW CIRCUITS INCLUDING
THE PROTECTION CIRCUITS.**

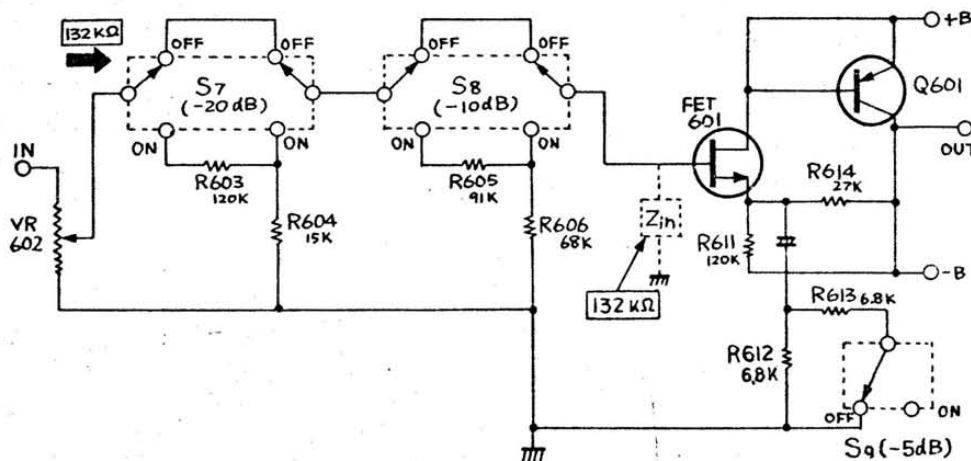
No. 84-1

1976

GAIN SELECTOR SWITCH

This switch is for the purpose of pre-setting the volume of sound and making full use of the loudness characteristics. Set the unit using the gain selector switch so that the max. Sound level, ordinarily listened to, is obtained when the volume control is turned fully to the right. The volume of sound can be varied while keeping the optimum sensitivity

correction. Since VR602 shows the precise attenuation with a load 132 k ohms, the load 132 k ohms is not varied no matter which switch is pressed. S7, S8, and S9 are of an addition system in which they can be used independently or in combination.



TURNOVER SWITCH

This switch changes the frequency in high and low bands so that effective tone control can be performed in accordance with the audio characteristics and cartridge characteristics of the room.

The rise frequency of the treble control is determined by C671 (3kHz), but when C609, with the same capacity, is

arranged in series, the capacity decreases to 1/2 and the rise frequency increases to 6kHz (2 times). The rise frequency of the bass control is determined by C672, 673 (300Hz); when C614, 615, (with same capacity) are arranged in series, the capacity doubles and the rise frequency decrease to 150Hz (1/2).

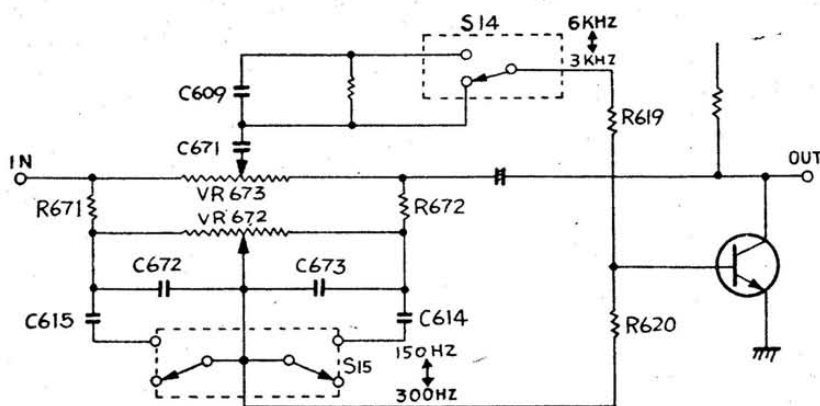


Fig. 2

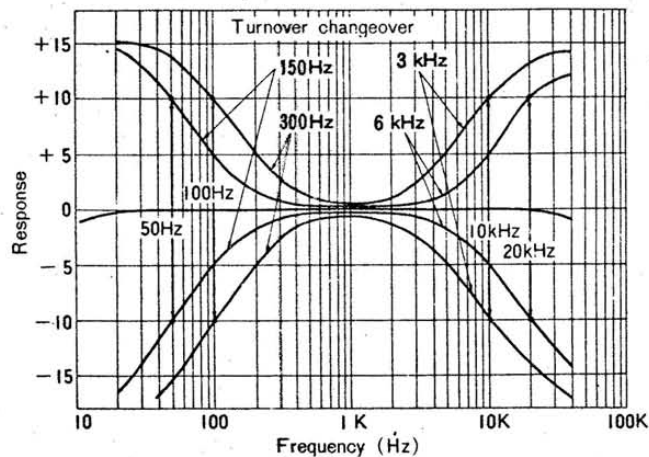


Fig. 3

PROTECTION CIRCUIT

(1) MUTING CIRCUIT

To remove click noise caused by the start of circuit operation when the power switch is turned ON, a muting circuit which turns the relay (S16) to OFF for 3 sec. after the power switch is turned ON, is employed. While the power switch is ON, C502 is charged by R505, 516 and 517 and +7V is applied to point ① and Q505, 506 turn ON, the relay turns ON and the speaker terminal then turns ON. When current flows in the relay, the voltage at point ② lowers, Q507 is cut off, and the protector lamp (red) indicates off.

When current flows to the relay, to avoid the abrasion of contact point in the relay, S1b is interlocked when the power switch is off, and turns ON, cutting off the main amplifier, and the relay is cut off while the current to the relay is cut.

(2) AREA OF SAFETY OPERATION DETECTION CIRCUIT (PROTECTION OF POWER TRANSISTOR)

This protects the output transistors Q771-Q774 from damage, especially when excess collector current (Ic) flows while the C-E voltage (VCE) of the output transistor is large, the transistors are liable to be damaged so the protection circuit of this unit is so designed that it operates when the sum Ic and VCE exceeds the specified value.

For protection of Q771, Q772, Ic of Q771 is detected by R725 and divided by R728 and R729; VCE is divided by R729 and R730. Both are added between Base/Emitter of Q715. When this voltage exceeds 0.65V, Q713 operates to control the voltage between Base/Emitter of Q709 and controls the collector current of Q771 and Q772.

For protection of Q773 and Q774, Ic of Q773 is detected

MODEL HA-610 SERVICE MANUAL (SUPPLEMENT)

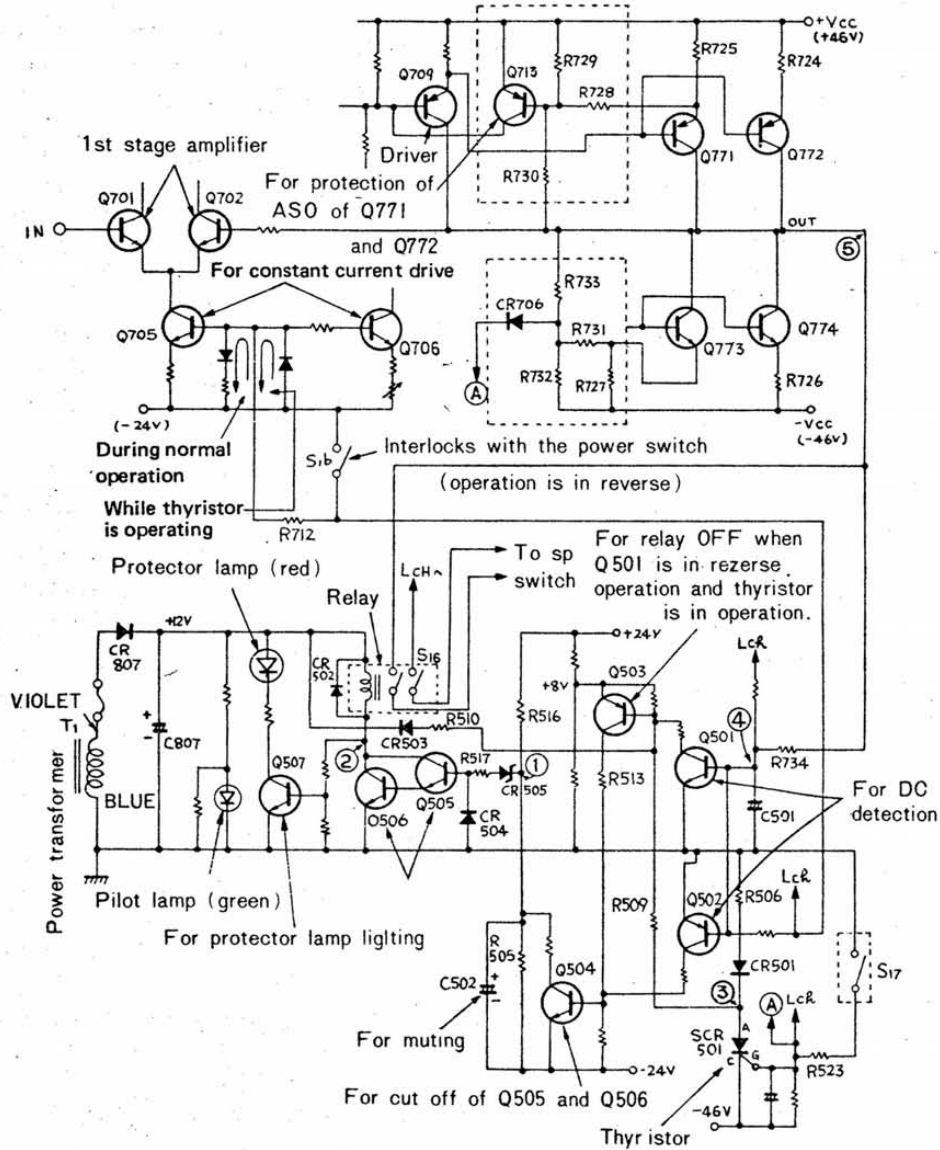


Fig. 4

by R727 and divided by R731 and R732; V_{CE} is divided by R733 and R732; and applies voltage between Gate/Cathode of SCR501 through CR706. When it exceeds 0.8V, SCR501 turns ON, cuts off Q705, 706 for constant current drive use, to cut the whole off. Further, the relay turns off through "Q503 ON—Q504 ON—Q505, 506 OFF" and the protector lamp (red) lights.

(3) ABNORMAL HEAT GENERATION DETECTION CIRCUIT (PROTECTION OF POWER TRANSISTOR)

Since the output transistor consumes a large amount of power, it is installed on the heat sink. When the junction temperature of the transistors exceeds a certain value, the

transistor may deteriorate.

To prevent this, a thermal lead switch S17 is installed on the heat sink to detect whether the temperature of the transistors used is correct or not, and when the temperature of the heat sink exceeds 120°C , S17 turns on and applies voltage between Gate/Cathode of SCR501 through R523 to turn SCR501 ON. What follows is the same as for (2) and the protection circuit operates.

MODEL HA-610 SERVICE MANUAL (SUPPLEMENT)

(4) DC VOLTAGE DETECTION CIRCUIT (PROTECTION OF SPEAKER)

In the OCL amplifier, when any trouble occurs, DC voltage appears at the speaker terminal and may damage the speakers. To prevent this, any DC voltage is detected by the filter circuit of R734 and C501. When it is (+) voltage, the relay turns off through Q501 ON—Q503 ON—Q504 ON—Q505, 506 OFF, and the protector lamp (red) lights. When the voltage is (—), the relay turns off (same as for (+)) the voltage through Q502 ON—Q504 ON—Q505, 506 OFF. This circuit naturally assumes its normal condition when

DC voltage is no longer detected. Also, when the input terminal is touched or any ultra low frequency noise enters, the speaker input is cut for a short time but is restored automatically.

Phenomena and remedy when the protection circuit operates

Type of protection circuit	Phenomenon when the protection circuit operates	Cause	Remedy
1. Muting circuit	The protection lamp lights for about 3 sec. after the power switch is turned on.		Normal
2. Protection circuit (1) of the power transistor (ASO Protection circuit)	1. Protection lamp (red) lights. 2. No sound comes out. 3. Anode voltage of SCR501 is — 45V (+8V in normal condition)	Short circuit of speaker output terminal	Cut the power switch, check whether the speaker terminal is short circuited or not, and turn on again after approximately 10 sec.
3. Protection circuit (2) of the transistor circuit (Abnormal heat generation detection circuit)	same as above	which used for a long time with a large output while the impedance of the speaker is 4ohms, temperature of the heat sink rises abnormally and the thermal switch operates.	Turn off the power switch and leave until the temperature of the heat sink lowers. Then turn on the power again.
4. Speaker protection circuit	1. Protector lamp (red) turns on 2. Sound do not come out 3. Neutral point voltage (5) is more than $\pm 1.6V$	Trouble in the main amplifier, etc.	Repair the fault. (Be sure to check that neutral point voltage is within $\pm 150mV$)



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